



# Meeting Introduction

**EID (12V)194532636**

**Orig. Part No. (1P)1234**

**Serial No. (S)786950**



**Greg Kilchenstein, OADUSD (MR&MP)**

**ADUSD(MR&MP) UID IPT Meeting  
2-3 June, 2005**



# Topics

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- Review of 23 February 2005 Depot Maintenance UID Off-Site
- Purpose and Expected Outcomes of this Meeting
- Near-term Actions and Milestones



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# Goals & Objectives of our 23 February Depot UID Off-Site



- **Goal:** Achieve common understanding and shared expectations of the UID parts marking and data management responsibilities which have been assigned, or will be assigned to our organic depots.
- **Objective:** Standardize as much UID implementation strategy as makes sense, avoiding duplication of effort and redundant investment.
- **Expected Meeting Outcome:** Achieve consensus on the preferred alternative for meeting key UID responsibilities, in particular:
  1. Funding UID implementation and employment,
  2. Roles & responsibilities of the cognizant Program Manager/Item Manager,
  3. Business rules for engineering involvement in direct parts marking at the organic depots, and
  4. Processes for UID data transaction and data management, to include SNT/SIM.





# ***Funding UID Implementation and Employment***

## **Depot Community Recommendations**



- Non-recurring investment in Depot capability establishment = Program Office funding
  - Includes parts marking equipment & initial training
  - Includes UID data processing/data management AIS procurement/upgrade
  - Does not include facilities upgrade or MILCON
- Recurring cost of engineering support to parts marking = Program Office funding
  - Approving marking method (label or DPM)
  - Approving marking location
  - Approving marking technology
  - Maintaining drawings & technical documentation
- Recurring cost of marking parts and obtaining & transacting UID data = Depot funding (UID labor & materiel added to the current cost of item repair/rework IAW change to item rework SPEC)\*
- Recurring cost of analyzing UID data in search of opportunities to improve materiel readiness and/or reduce sustainment cost = Program Office funding
- Non-recurring investment in process improvements required to actually improve materiel readiness and/or reduce sustainment cost = Depot funding for Depot processes; Program Office funding for reliability improvement and non-depot sustainment processes

\* Army disagrees; feels all UID funding is PMO responsibility



# ***Roles & Responsibilities of the Cognizant PMO***

## **Depot Community Recommendations**

- Lead the program - charter a Weapon System UID IPT to manage implementation and employment of parts marking capability for legacy personal property items
  - Cross-functional membership includes strong depot representation
  - IPT recommendations subject to PM/IM approval
- Identify which items to mark
  - UID IPT recommendations germane
- Plan for UID marking capability establishment and prioritize marking schedule
  - UID IPT recommendations germane
  - Publish plans IAW USD(AT&L) schedule
- Budget for UID investment costs and recurring engineering support costs
- Analyzing UID data in search of opportunities to improve weapon system readiness and/or reduce sustainment cost
  - Weapon System Serialized Item Management Program IAW DoDI 5000.2 & DoDD 4151.18
- Budget for and implement process improvements required to actually improve weapon system readiness and/or reduce sustainment cost
  - Equipment reliability improvement modifications
  - Non-depot process improvements (cycle-time reduction, etc.)
    - Depot process improvements will be budgeted/implemented by the depots



# ***Business Rules for Engineering Involvement in Direct Parts Marking at the Organic Depots*** **Depot Community Recommendations**

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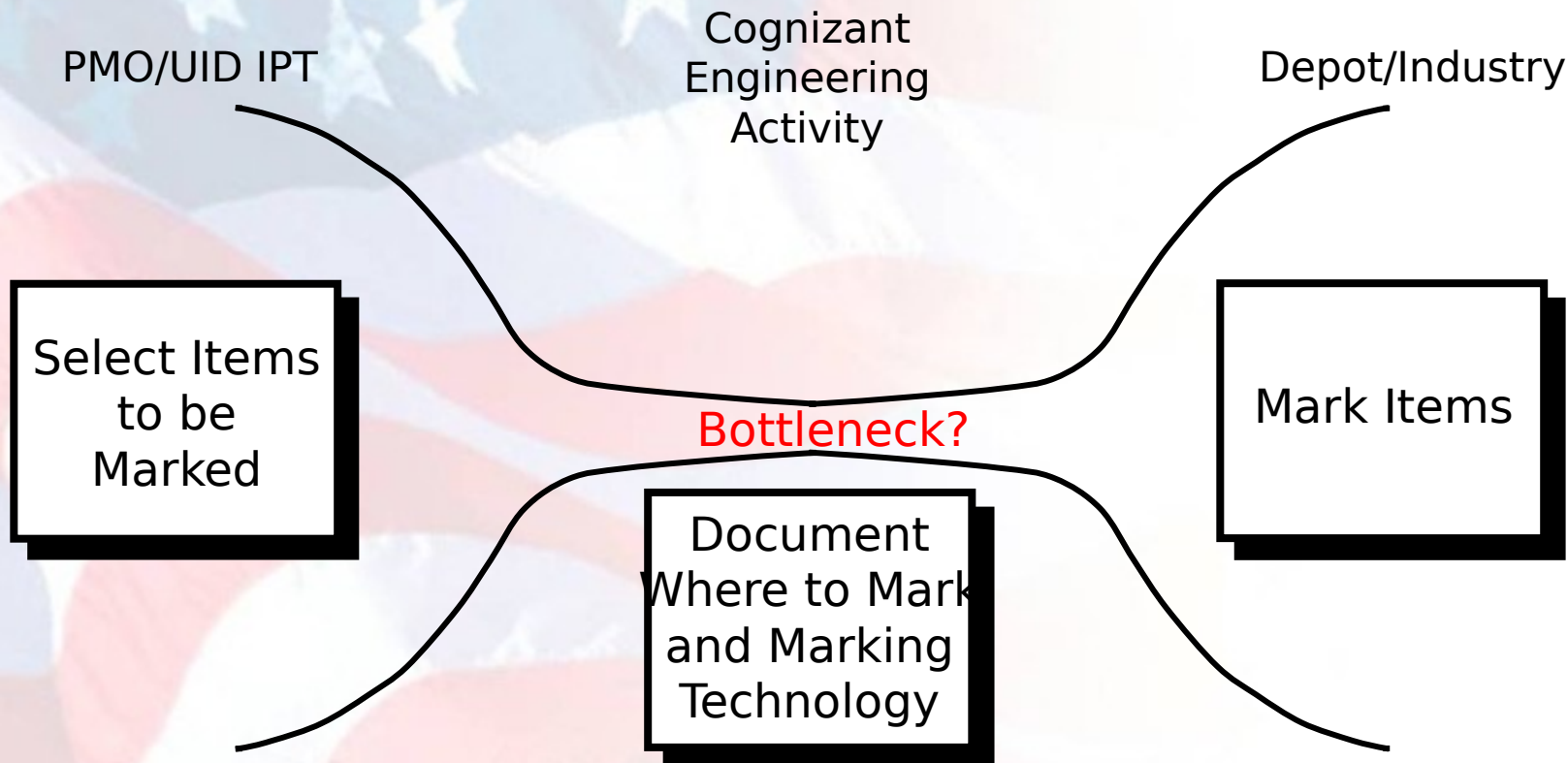
- Current Technical Authority (TA) is in charge of DPM technology selection and mark location
  - “Technical authority” defined as the individual who has control of the drawings
    - May be organic or commercial (e.g., OEM); MUST be unique (only one TA per item)
- Engineering support to UID parts marking will be tasked/funded by PMO
  - Based on request for engineering analysis from depot or other marking activity
- Authority to directly apply a UID mark to an item (or identical population of items) will be documented by the engineering support activity prior to parts marking, and will be accompanied by a drawing update or other formal configuration change management document approved by the PMO.
- Approved DPM process and mark location for identical legacy items must be adhered to by all marking activities (only one way of marking a specific item)
  - Newly manufactured item (e.g., spares procurement)
  - Reworked item (depot-level overhaul)
  - Repaired item (I-level repair)





# ***Business Rules for Engineering Involvement in Direct Parts Marking at the Organic Depot Depot Community Recommendations (cont.)***

- Legacy UID DPM engineering support authority may be delegated by the Technical Authority of record to a qualified alternate if the primary TA is unable to provide the support required (e.g., Engineering Field Activity funds OEM to support depot).







# ***Processes for UID Data Transaction and Data Management***

## **Depot Community Recommendations**

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- “Organizations assigning or marking UIIs for legacy items shall report descriptive data (e.g., UII, item description, current part number), parent UII (where applicable), and marking data to the UID Registry”
  - Depots must collect & transact UID data for the parts they mark
- Manual entry of legacy UID data will be avoided wherever possible
  - Automated data transaction systems such as Wide Area Workflow (WAWF) shall be used by the organic DoD Depots to communicate with the UID Registry
  - UID data compiled on legacy parts marked by the depots will be retained locally until WAWF is available; manual work-arounds will not be employed
  - Legacy UID data submission to data bases other than the UID Registry will be automated if possible
- Over time, legacy parts marked by the depot or another marking activity will be returned to the depot for repair/rework. The depot shall have the capability to scan the UII, retrieve current pedigree data from the UID Registry and other DSS data bases, update the data IAW OSD UID policy and PMO SIM procedures, and repost the updated data to its designated repository.
- Legacy item pedigree data used to evaluate item sustainment performance (planned vs. actual reliability, planned vs. actual repair cycle time, etc.) will be managed by the PMO. Data management responsibility may be delegated to an In-service Support Activity (ISSA) at the depot or elsewhere.



# Summary of 23 Feb 2005

## Depot UID Off-Site

### Depot Community Recommendations

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- Assign management responsibilities & delegate authority \_\_\_\_\_ PMO
- Identify which items need to be marked \_\_\_\_\_ PMO
- Plan and budget for UID marking capability \_\_\_\_\_ PMO/Depot
- Develop the capability to mark items \_\_\_\_\_ Depot
- Determine where and how to apply the UID mark \_\_\_\_\_ Cog. TA
- Mark designated items \_\_\_\_\_ Depot
- Obtain UID data for each individual item marked \_\_\_\_\_ Depot
- Transact data to the UID Registry and other DSSs \_\_\_\_\_ Depot
- Do something with the mark (to generate an ROI) \_\_\_\_\_ PMO/Depot



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# Goals & Objectives of this 2-3 June 2005 UID IPT Meeting



- **Goal:** Continue to build consensus on roles and responsibilities and a near-term POA&M for implementing UID within the DoD maintenance enterprise.
- **Objectives:**
  - Gain insight into Service strategies for complying with UID policy within the maintenance enterprise.
  - Share expectations regarding the capabilities which must be demonstrated before a depot may legitimately declare UID IOC or FOC.
  - Review the initial release of the DoD UID Implementation Plan for Maintenance Depots. Decide on next steps.
  - Obtain approval for a new Charter for the UID IPT.
- **Expected Meeting Outcome:** List of actions that will be taken in the next 120 days - by whom? - completed when?





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# Near-Term Actions & Milestones



## USD(AT&L) Policy Memo 23 December, 2004

| Milestone  | Responsibility       | Q1 FY05 | Q2 FY05 | Q3 FY05       | Q4 FY05 | FY06          | FY07   | FY08 | FY09 | FY10 | FY11   |
|--|----------------------|---------|---------|---------------|---------|---------------|--------|------|------|------|--------|
| Quality Assurance Plan for UID                         | DCMA                 |         | J an-05 |               |         |               |        |      |      |      |        |
| OSD UID Budget Guidance to Components                  | OSD AT&L             |         |         | Apr-05        |         |               |        |      |      |      |        |
| <b>Legacy UID Implementation Plan for DoD Depots</b>   | <b>OSD L&amp;MR</b>  |         |         | <b>May-05</b> |         |               |        |      |      |      |        |
| UID Program Plans (ACAT 1D)                            | Pgm Mgr              |         |         | J un-05       |         |               |        |      |      |      |        |
| IOC Legacy Marking Capability at Pilot Organic Depots  | Military Departments |         |         |               | J ul-05 |               |        |      |      |      |        |
| <b>FOC UID CONOPS for DoD Maintenance</b>              | <b>OSD L&amp;MR</b>  |         |         |               |         | <b>Dec-05</b> |        |      |      |      |        |
| UID Program Plans (All Programs)                       | Pgm Mgr/Item Mgr     |         |         |               |         | J an-06       |        |      |      |      |        |
| All GFE Meets UID Policy Requirements                  | Pgm Mgr/Item Mgr     |         |         |               |         | J an-06       |        |      |      |      |        |
| All Existing Serialized Assets Entered in UID Registry | Pgm Mgr/Item Mgr     |         |         |               |         |               | Sep-07 |      |      |      |        |
| FOC Legacy Marking Capability at All Organic Depots    | Military Departments |         |         |               |         |               | Sep-07 |      |      |      |        |
| Complete UID Marking of All Legacy Items               | Pgm Mgr/Item Mgr     |         |         |               |         |               |        |      |      |      | Dec-10 |

= Program Office Plans

= Maintenance Community Plans



# UID Implementation Plan for DoD Maintenance Depots

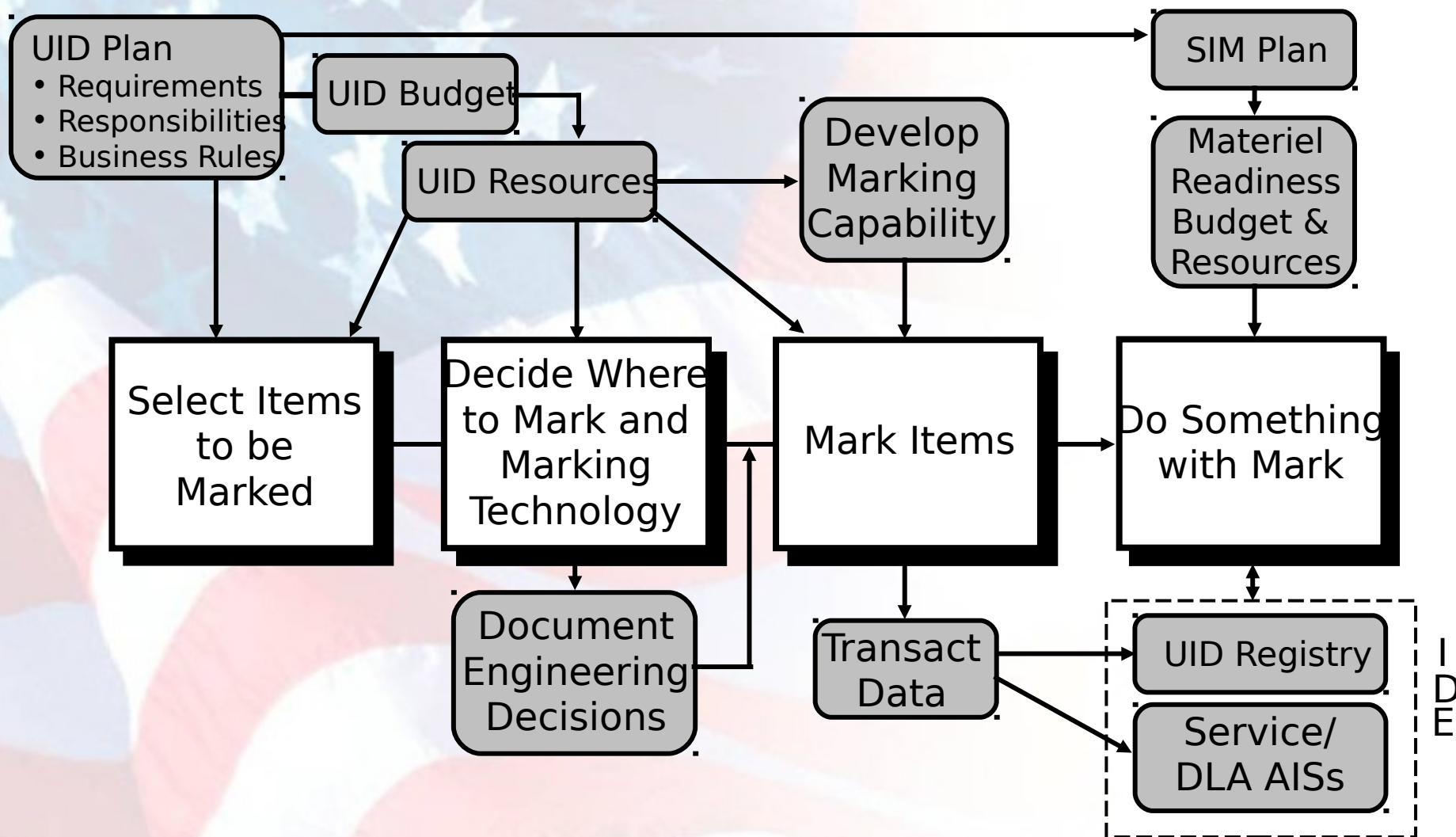
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# UID Implementation Plan for DoD Maintenance Depots







# UID Implementation Plan for DoD Maintenance Depots



Department of Defense  
Unique Identification (UID) Implementation Plan  
for  
DoD Maintenance Depots



May 2005

Prepared by the Office of the Secretary of Defense  
Material Readiness and Maintenance Policy

...detailed discussion  
this afternoon



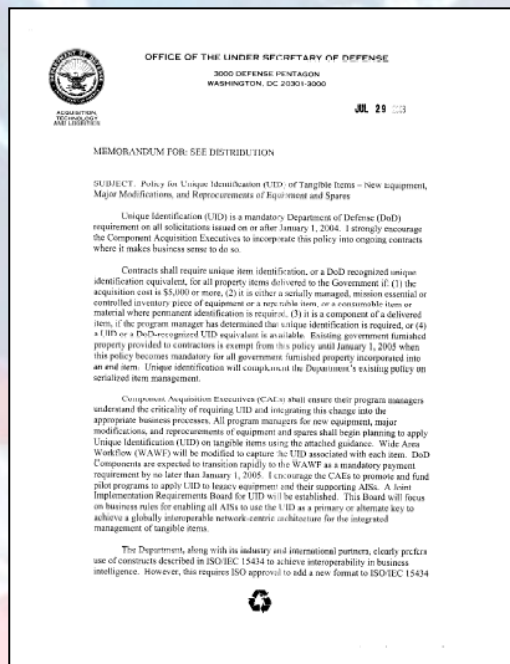
# Back-up Slides



# Two UID “PPE Populations”: New Tangible Items & Legacy Items

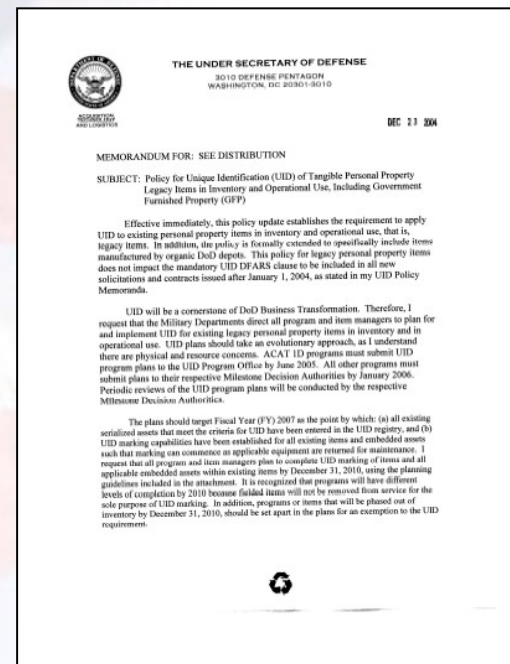


USD(AT&L) Policy Memo  
29 July, 2003



- **New tangible items**
  - Begin NLT 1 Jan 2004
    - commercial purchases
  - Begin NLT 1 Jan 2005
    - depot manufactured items

USD(AT&L) Policy Memo  
23 December, 2004



- **Legacy items in inventory**
  - IOC Jul 2005
    - pilot depots
  - Complete NLT Sep 2007
    - all existing serialized items
  - Complete all items NLT Dec 2010



# Strategic Plan

## Data Is Required for Informed Decision Making

### OSD and DoD Components

- Document mission-based materiel readiness requirements
- Resource to efficiently achieve and sustain planned materiel availability in support of required readiness
- Evaluate the performance of the sustainment value chain
- If performance matches plan, seek to reduce the cost of sustainment; if performance is below plan, seek to increase value chain performance

### Five Pillars for Sustaining Materiel Readiness

- Policy
- Measuring materiel readiness
- Optimizing materiel reliability
- Optimizing sustainment turnaround time/cycle time
- Balancing resources

UID/SIM  
enables  
this!





# Optimizing Sustainment Costs

## How much should Materiel Readiness cost?

